

 **iQ SERIES®**



iQ SERIES®
CATALOG



THE iQ SERIES® ENDURANCE COLLECTION.

FR WORKWEAR WON'T PASS MUSTER IF IT DOESN'T LAST. THE iQ SERIES® ENDURANCE COLLECTION IS A LINE OF DURABLE FR WITHOUT THE TRADEOFFS AND COMPROMISES TRADITIONALLY ASSOCIATED WITH DURABILITY. iQ'S REVOLUTIONARY DUAL ELEMENT PROTECTION PENETRATES FR CHEMISTRY DEEP INTO THE FIBER OF THE FABRIC WITHOUT ADDING WEIGHT, WHILE THE ADDITION OF POLYESTER IMPROVES STRENGTH, RESISTANCE TO TEARING AND OVERALL DURABILITY. SO YOU CAN BE CONFIDENT YOUR FR PROTECTION WILL LAST EVERY BIT AS LONG AS YOU DO.



IQ SERIES® ENDURANCE WORK SHIRT

First the IQ Series® broke the comfort barrier. Now, we're crossing the durability threshold, with the new Endurance Collection that lasts wash after wash and wear after wear. Featuring a topstitched collar and cuffs with two-button adjustable closures and a hemmed front placket with button closure, this IQ Series® work shirt offers the professional look of a dress shirt, with the comfort and durability of a work shirt. Patch chest pockets and gas monitor pocket at front shoulders for convenient storage. Additionally, full underarm gusseting allows for unrestricted movement on this NFPA® 2112 compliant garment.



QS40GY

IQ SERIES® ENDURANCE MEN'S WORK SHIRT

QS40 - Men's (Reg) S-6XL. (Long) M-6XL.
NFPA® 2112 Compliant

Fabric: Exclusively with Westex G2™ fabrics by Milliken®. Flame-resistant, 6.9 oz. (235 g/m²) Ripstop Twill, 65% Cotton / 35% Polyester

Protection: Arc Rating ATPV 9.0 calories/cm²

Colors: Grey (GY), Khaki (KH), Light Blue (LB), Navy (NV), Royal Blue (RB)

Imported of Fabric Made in U.S.A.



iQ SERIES®

ENDURANCE ENHANCED VISIBILITY WORK SHIRT

Enhanced visibility meets enhanced versatility with this popular new Bulwark® iQ Series® work shirt. Full underarm gussets give you a greater range of reach while remaining tucked in. Plus, a gas monitor pocket at the front shoulders, reinforced front pockets and a patch chest pocket with an integrated pencil stall give you convenient, safe storage options in every direction. Triple-needle seams add that extra degree of durability that ensure every Bulwark® iQ Series® Endurance offering lives up to its name.



iQ SERIES® MEN'S ENDURANCE ENHANCED VISIBILITY WORK SHIRT



QS40 - Men's (Reg) S-6XL. (Long) M-6XL.

NFPA® 2112 Compliant

Fabric: Exclusively with Westex G2™ fabrics by Milliken®. Flame-resistant, 6.9 oz. (235 g/m²) Ripstop Twill, 65% Cotton / 35% Polyester

Protection: Arc Rating ATPV 9.0 calories/cm²

Colors: Grey (GE), Navy (NE)

Imported of Fabric Made in U.S.A.



iQ SERIES® ENDURANCE HI-VISIBILITY WORK SHIRT

The most brilliant ANSI work shirt available today. It's lightweight, it's breathable, yet it's strong enough to stand up to extreme wear and industrial wash. Full underarm gussets give you a greater range of reach while remaining tucked. Plus, a gas monitor pocket at the front shoulders, reinforced front pockets and a patch chest pocket with an integrated pencil stall give you convenient, safe storage options in every direction. Triple-needle seams add that extra degree of durability that ensure every Bulwark® iQ Series® Endurance offering lives up to its name.



iQ SERIES® ENDURANCE HI-VISIBILITY WORK SHIRT



QS40 - Men's (Reg) S-6XL. (Long) M-6XL.
NFPA® 2112 Compliant

Fabric: Exclusively with Westex G2™ fabrics by Milliken®. Flame-resistant, 6.9 oz. (235 g/m²) Ripstop Twill, 65% Cotton / 35% Polyester

Protection: Arc Rating ATPV 9.0 calories/cm²
ANSI 107-2010 Class 3 Level 2, ANSI 107-2015 Type R Class 3

Color: Yellow/Green (HV)

Imported of Fabric Made in U.S.A.



iQ SERIES® ENDURANCE UNIFORM SHIRT

Presenting the button down that keeps you looking buttoned up – the Bulwark® iQ Series® Endurance uniform shirt. Its banded, button down collar and overall styling lend a clean, modern, professional look. Its reinforced left chest Napoleon pocket, front shoulder gas monitor pocket and patch chest pocket with integrated pencil stall keep convenient storage within easy reach. And speaking of reach, its full underarm gussets add range to yours. So you can go all out, while staying tucked in.



iQ SERIES® ENDURANCE UNIFORM SHIRT

QS42 - Men's (Reg) S-6XL. (Long) M-6XL.
NFPA® 2112 Compliant

Fabric: Exclusively with Westex G2™ fabrics by Milliken®. Flame-resistant, 6.9 oz. (235 g/m²) Ripstop Twill, 65% Cotton / 35% Polyester

Protection: Arc Rating ATPV 9.0 calories/cm²

Colors: Grey (GY), Khaki (KH), Navy (NV)

Imported of Fabric Made in U.S.A.



iQ SERIES®

ENDURANCE PREMIUM CSA COVERALL WITH REFLECTIVE TRIM

The iQ Series® Endurance Premium CSA Coverall doesn't just perform on the job, it continues to perform wear after wear, no matter how many times you wash it. This premium coverall features a two-way concealed Nomex® taped brass breakaway front zipper and concealed snap at neck for complete FR protection. Eleven total pockets, including a right front bag pocket with cell phone interior pocket, allow for maximum storage and convenience throughout the day. Side vent openings, elastic back waist, and a deep-pleated back yoke all come together to help you move, bend and work better.

iQ SERIES® ENDURANCE PREMIUM COVERALL WITH REFLECTIVE TRIM

QC12 - Men's (Reg) 38-64. (Long) 42-58.

Fabric: CSA compliant reflective trim. Exclusively with Westex G2™ fabrics by Milliken®. FR Ripstop Twill. 6.9 oz. (235 g/m²) 65% Nomex / 35% Polyester

Protection: Arc Rating ATPV 9 calories/cm²
CSA Z96 Class 3 Level 2 Compliant

Color: CSA Orange (OR)

Imported of Fabric Made in U.S.A.

QC12OR





iQ SERIES® ENDURANCE WORK PANT

NEW



QP10NV

Built to work. Built to last. Bigger belt loops, triple-needle felled outseams and seat seam keep your act together for all day comfort and performance, without the fatigue or the fraying. Plus, reinforced pocket bags double down on durability. And looking for greater function, without the malfunction? This work pant features an ultra-convenient concealed button, pocket-in-pocket, and utility loop that serves you well while you do the work. Last but not least, this pant features a crotch gusset for greater freedom of movement.

iQ SERIES® MEN'S ENDURANCE WORK PANT



QP10 - Men's (Reg) 28-36, 38-56 Even.
NFPA® 2112 Compliant

Fabric: Exclusively with Westex G2™ fabrics by Milliken®. Flame-resistant, 9 oz. (305 g/m²) 65% Cotton / 35% Polyester

Protection: Arc Rating ATPV 10 calories/cm²

Color: Navy (NV)

Imported of Fabric Made in U.S.A.



iQ SERIES®

ENDURANCE PREMIUM COVERALL

QC10GY



The iQ Series® Endurance Premium Coverall doesn't just perform on the job, it continues to perform wear after wear, no matter how many times you wash it. This premium coverall features a two-way concealed Nomex® taped brass breakaway front zipper and concealed snap at neck for complete FR protection. Eleven total pockets, including a right front bag pocket with cell phone interior pocket, allow for maximum storage and convenience throughout the day. Side vent openings, elastic back waist, and a deep-pleated back yoke all come together to help you move, bend and work better.

iQ SERIES® ENDURANCE PREMIUM COVERALL     

QC10 - Men's (Reg) 38-64. (Long) 42-58.
NFPA® 2112 Compliant

Fabric: Exclusively with Westex G2™ fabrics by Milliken®. Flame-resistant, 6.9 oz. (235 g/m²) Ripstop Twill, 65% Cotton / 35% Polyester

Protection: Arc Rating ATPV 9.0 calories/cm²

Colors: Grey (GY), Khaki (KH), Navy (NV)

Imported of Fabric Made in U.S.A.





iQ SERIES® MOBILITY COVERALL

NEW

QC20NV



The iQ Series® Mobility Coverall was built for comfort. The 5.5 oz. fabric with CAT2 protection feels light and smooth. The mobility design gives plenty of room for movement. This premium coverall features a patent pending sleeve pleat giving the arm full range of motion. Special design features in the lower torso give the wearer room to squat. The full design comes together to help you move, bend and work in comfort.

iQ SERIES® MOBILITY COVERALL



QC20 - Men's (Reg) S-4XL. (Long) S-4XL.
NFPA® 2112 Compliant

Fabric: Exclusively with Tencate® Evolv™.
Flame-resistant, 5.5 oz. (185 g/m²)
50% Aramid / 25% Lyocell / 25% Modacrylic

Protection: Arc Rating ATPV 8.5 calories/cm²

Colors: Dark Grey (DG), Navy (NV)

Imported of Fabric Made in U.S.A.



SCIENCE AND SENSIBILITIES.

THE THINKING BEHIND iQ'S REVOLUTIONARY COMFORT.

OUR BULWARK iQ SERIES® GARMENTS LOOK AND FEEL DIFFERENT BECAUSE THEY WERE SCIENTIFICALLY ENGINEERED - AND PURPOSEFULLY DESIGNED - TO BE DIFFERENT. iQ FABRICS MAXIMIZE AIRFLOW THROUGH THE GARMENT AND WICK AWAY MOISTURE FASTER TO KEEP YOU DRY ALL DAY LONG. THEY FEEL BETTER ON YOUR BODY AND PROVIDE MORE FLEX. THOUGHTFUL FEATURES AND CONTEMPORARY STYLING HELP YOU WORK SMARTER, AND LOOK SHARPER. ALL THE MAKINGS OF THE MOST ADVANCED, MOST COMFORTABLE FR. EVER.





iQ SERIES® COMFORT KNIT LONG SLEEVE HENLEYS

The iQ Series® Henleys are the next-generation of FR workwear. The lightweight, moisture-wicking material is the first of its kind—available exclusively with Westex G2™ fabrics by Milliken®. Underarm gussets allow you to stretch and reach, without your shirt riding up. The 4-button placket and contrast stitching give this Henley a contemporary and stylish look, with the FR protection you expect from Bulwark—with CAT2 and 2112 labels easily visible on the sleeve.



QT20DB



QT40CH

12 CAL SINGLE LAYER
INCREASED DURABILITY

iQ SERIES® COMFORT KNIT LONG SLEEVE HENLEY



QT20 - Men's (Reg) S-4XL. (Long) L-3XL.
NFPA® 2112 Compliant

Raglan sleeves. Hidden rib knit cuffs.

Fabric: Exclusively with Westex G2™ fabrics by Milliken®. Flame-resistant, 5.3 oz. (180 g/m²) 69% Cotton / 25% Polyester / 6% Polyoxadiazole

Protection: Arc Rating ATPV 8.2 calories/cm²

Colors: Black (BK), Blue (BL), Charcoal (CH), Dark Blue (DB), Khaki (KH), Red (RD)

iQ SERIES® COMFORT PLUS KNIT LONG SLEEVE HENLEY



QT40 - Men's (Reg) S-4XL. (Long) L-3XL.
NFPA® 2112 Compliant

Set-in sleeves.

Fabric: Exclusively with Westex G2™ fabrics by Milliken®. Flame-resistant, 7.5 oz. (255 g/m²) 70% Cotton / 30% Polyester

Protection: Arc Rating E_{BT} 12 calories/cm²

Colors: Charcoal (CH), Khaki (KH)



IQ SERIES® COMFORT KNIT HI-VISIBILITY LONG SLEEVE HENLEY

Total visibility meets pure agility. Moisture-wicking and breathable, made exclusively with innovative Westex G2™ fabrics by Milliken®, this NFPA® 2112 compliant FR henley features hi-vis, Heat seal striping on top of the ANSI hi-vis base. Underarm gussets allow you to reach, without your shirt coming untucked, while Hidden ribbing in the cuffs keeps long sleeves in place.



IQ SERIES® COMFORT KNIT HI-VISIBILITY LONG SLEEVE HENLEY



QT22 - Men's (Reg) M-4XL. (Long) L-3XL.
NFPA® 2112 Compliant

Fabric: Exclusively with Westex G2™ fabrics by Milliken®. Flame-resistant, 5.3 oz. (180 g/m²) 69% Cotton / 25% Polyester / 6% Polyoxadiazole

Protection: Arc Rating ATPV 8.2 calories/cm²
ANSI 107-2010 Class 3 Level 2, ANSI 107-2015 Type R Class 3

Color: Yellow/Green (HV)



iQ SERIES® COMFORT KNIT POLOS

A comfortable, casual polo shirt made for FR compliance. Believe it. The iQ Series® Polo shirts are available in both short and long sleeve variations, so you can enjoy the lightweight, moisture-wicking material all year round. Underarm gussets allow you to reach, without your shirt coming untucked, while hidden ribbing in the cuffs keeps long sleeves in place. The zipper placket gives these shirts a contemporary and stylish look with CAT2 and 2112 labels easily visible on the sleeve.



QT12KH



QT10CH

Not intended to be worn as a single layer.

iQ SERIES® COMFORT KNIT LONG SLEEVE POLO



QT12 - Men's (Reg) S-4XL. (Long) L-3XL.
NFPA® 2112 Compliant

Fabric: Exclusively with Westex G2™ fabrics by Milliken®. Flame-resistant, 5.3 oz. (180 g/m²) 69% Cotton / 25% Polyester / 6% Polyoxadiazole

Protection: Arc Rating ATPV 8.2 calories/cm²

Colors: Black (BK), Blue (BL), Charcoal (CH), Dark Blue (DB), Khaki (KH), Red (RD)

iQ SERIES® COMFORT KNIT SHORT SLEEVE POLO



QT10 - Men's (Reg) S-4XL.
NFPA® 2112 Compliant

Fabric: Exclusively with Westex G2™ fabrics by Milliken®. Flame-resistant, 5.3 oz. (180 g/m²) 69% Cotton / 25% Polyester / 6% Polyoxadiazole

Protection: Arc Rating ATPV 8.2 calories/cm²

Colors: Black (BK), Blue (BL), Charcoal (CH), Dark Blue (DB), Khaki (KH), Red (RD)



iQ SERIES® COMFORT KNIT T-SHIRTS

Your everyday t-shirt, reinvented for work. The iQ Series® T-Shirt is available in both short and long sleeve variations, so you can enjoy the lightweight, moisture-wicking material all year round. Underarm gussets allow you to reach, without your shirt coming untucked, while hidden ribbing in the cuffs keeps long sleeves in place. Contrast stitching gives these shirts a contemporary and stylish look, while a concealed chest pocket with pencil stall provides safe storage.



QT32DB



QT30BK

*Not intended
to be worn as
a single layer.*

iQ SERIES® COMFORT KNIT LONG SLEEVE T-SHIRT



QT32 - Men's (Reg) S-4XL. (Long) L-3XL.
NFPA® 2112 Compliant

Fabric: Exclusively with Westex G2™ fabrics by Milliken®. Flame-resistant, 5.3 oz. (180 g/m²)
69% Cotton / 25% Polyester / 6% Polyoxadiazole

Protection: Arc Rating ATPV 8.2 calories/cm²

Colors: Black (BK), Blue (BL), Charcoal (CH),
Dark Blue (DB), Khaki (KH), Red (RD)

iQ SERIES® COMFORT KNIT SHORT SLEEVE T-SHIRT



QT30 - Men's (Reg) S-4XL. (Long) L-3XL.
NFPA® 2112 Compliant

Fabric: Exclusively with Westex G2™ fabrics by Milliken®. Flame-resistant, 5.3 oz. (180 g/m²)
69% Cotton / 25% Polyester / 6% Polyoxadiazole

Protection: Arc Rating ATPV 8.2 calories/cm²

Colors: Black (BK), Blue (BL), Charcoal (CH),
Dark Blue (DB), Khaki (KH), Red (RD)



iQ SERIES®

COMFORT KNIT TEE WITH REFLECTIVE TRIM

Total visibility meets pure agility. Moisture-wicking and breathable, made exclusively with innovative Westex G2™ fabrics by Milliken®, this NFPA 2112 certified FR tee features hi-vis striping on top of the solid orange enhanced vis base. Full underarm gussets make bending, stretching and reaching easy and comfortable.

QT34OR



iQ SERIES® COMFORT KNIT TEE WITH REFLECTIVE TRIM

QT34 - Men's (Reg) S-4XL. (Long) L-3XL.
NFPA® 2112 Compliant

CSA compliant reflective trim. 360° visibility with front and back 2" flame-resistant silver segmented heat seal reflective striping.

Fabric: Exclusively with Westex G2™ fabrics by Milliken®. Flame-resistant, 5.3 oz. (180 g/m²) 69% Cotton / 25% Polyester / 6% Polyoxadiazole

Protection: Arc Rating ATPV 8.2 calories/cm²

CSA Z96-09 Class 2 Level 2 Compliant

Color: Orange (OR)

Stocked in Canada only.



iQ SERIES®

COMFORT WOVEN CONCEALED POCKET SHIRT

Lightweight and breathable, Bulwark's long sleeve concealed pocket shirt is made exclusively from Milliken's revolutionary Westex G2™ fabrics. With stretch woven mobility panels on the back and full underarm gussets, this shirt is built to move with you. The Napoleon chest pocket zips securely closed to store items of value, and a double pen/tool pocket provides additional storage for all your must-haves.



QS20CH

iQ SERIES® COMFORT WOVEN CONCEALED POCKET SHIRT

QS20 - Men's (Reg) S-4XL. (Long) L-3XL.
NFPA® 2112 Compliant

Napoleon chest pocket. A double pen/tool pocket provides additional storage for all your must-haves.

Fabric: Exclusively with Westex G2™ fabrics by Milliken®. Flame-resistant, 5.7 oz. (190 g/m²) Twill, 88% Lyocell / 12% Polyester

Protection: Arc Rating ATPV 6.3 calories/cm²

Colors: Charcoal (CH), Light Tan (LT)



IQ SERIES®

COMFORT WOVEN PATCH POCKET SHIRT

Lightweight and breathable, Bulwark's long sleeve patch pocket shirt is made exclusively from Westex G2™ fabrics by Milliken®. With stretch woven mobility panels on the back and full underarm gussets, this shirt is built to move with you without coming untucked, riding up or restricting your movement. Two classic patch pockets on the chest provide roomy storage, while one Napoleon chest pocket zips securely closed to store items of value. Protection level is clearly indicated with exterior 2112 labels easily visible on the sleeve.



QS30LT

IQ SERIES® COMFORT WOVEN PATCH POCKET SHIRT

QS30 - Men's (Reg) S-4XL. (Long) L-3XL.
NFPA® 2112 Compliant

Napoleon pocket and two classic patch pockets on the chest provide roomy storage.

Fabric: Exclusively with Westex G2™ fabrics by Milliken®. Flame-resistant,
5.7 oz. (190 g/m²) Twill, 88% Lyocell / 12% Polyester

Protection: Arc Rating ATPV 6.3 calories/cm²

Colors: Dark Blue (DB), Light Tan (LT)

Imported of Fabric Made in U.S.A.



iQ SERIES®

COMFORT WOVEN LIGHTWEIGHT SHIRT

Lightweight and breathable, the iQ Series® Comfort Woven Lightweight shirt is 5.5 oz. and made exclusively with Tencate Evolv™ fabric. It features larger chest pockets for more storage, and full underarm gussets allowing the garment to move with you without riding up, restricting your movement or coming untucked. Protection level is easily visible on the sleeve with exterior CAT2 and 2112 labels.



iQ SERIES® COMFORT WOVEN LIGHTWEIGHT SHIRT

QS50 - Men's (Reg) S-6XL. (Long) M-6XL.
NFPA® 2112 Compliant

Fabric: Exclusively with Tencate Evolv™. Flame-resistant, 5.5 oz. (185 g/m²)
50% Aramid / 25% Lyocell / 25% Modacrylic

Protection: Arc Rating ATPV 8.5 calories/cm²

Colors: Dark Grey (DG), Navy (NV)

Imported of Fabric Made in U.S.A.



iQ SERIES® COMFORT LIGHTWEIGHT PANT

Let our work pant do a little more of the lifting. The Bulwark® iQ Series® Comfort Lightweight Pant is stylishly designed to keep you cool and in command all day long. This modern, straight-fit, jean-style work pant features a one-piece waistband with wide belt loops (and a right front belt extension loop). Scoop front pockets, patch pocket hip pockets, a double utility pocket on the right side, plus a cargo pocket with snap closure on left give you a leg up on your storage needs. Double articulated knees and a full crotch gusset help make bending a breeze.

NEW



iQ SERIES® COMFORT LIGHTWEIGHT PANT

QP14 - Men's (Reg) 28-36, 38-56 Even.
NFPA® 2112 Compliant

Fabric: Bulwark Exclusive Flame-resistant,
6.9 oz. (235 g/m²) 65% Cotton / 35% Polyester
Ripstop Twill

Protection: Arc Rating ATPV 9.0 calories/cm²

Colors: Black (BK)*, Navy (NV)

**Black Coming Soon*

Imported of Fabric Made in U.S.A.

QP14NV



WOMEN'S



IQ SERIES® ENDURANCE WOMEN'S WORK SHIRT

An FR shirt with a feminine look and feel? You better believe it. The Bulwark® Endurance shirt is made for a woman's body, with princess seams at the front for a more feminine fit. But you'll still get all the protection of Bulwark FR gear and the comfort of our iQ series®, made exclusively with Westex G2™ fabrics by Milliken®. Full underarm gussets allow you to move freely, and a sleeve pocket gives you easy access to storage. And because it's part of the new iQ Series® Endurance line, this shirt can take as many washes as you can give it without losing its FR protection.



QS41KH

iQ SERIES® ENDURANCE WOMEN'S SHIRT

QS41 - Women's (Reg) XS-3XL.
NFPA® 2112 Compliant

Fabric: Exclusively with Westex G2™ fabrics by Milliken®. Flame-resistant, 6.9 oz. (235 g/m²) Ripstop Twill, 65% Cotton / 35% Polyester

Protection: Arc Rating ATPV 9.0 calories/cm²

Colors: Khaki (KH), Navy (NV)

Imported of Fabric Made in U.S.A.



IQ SERIES®

COMFORT KNIT WOMEN'S TEE

The work tee that fits and feels like your favorite weekend tee shirt, with all the FR protection your workday requires. Moisture-wicking, breathable fabric keeps you cool and comfortable, while full underarm gussets and concealed rib knit cuffs allow you to move freely throughout the day. Uniquely feminine features, like a fishtail hem and rib knit collar make this a flattering improvement upon your everyday workwear.



QT31CH

IQ SERIES® COMFORT KNIT WOMEN'S TEE

QT31 - Women's (Reg) XS-2XL.
NFPA® 2112 Compliant

Fabric: Exclusively with Westex G2™ fabrics by Milliken®. Flame-resistant, 5.3 oz. (180 g/m²) 69% Cotton / 25% Polyester / 6% Polyoxadiazole

Protection: Arc Rating ATPV 8.2 calories/cm²

Colors: Charcoal (CH), Dark Blue (DB), Khaki (KH)

Imported of Fabric Made in U.S.A.



IQ SERIES®

COMFORT KNIT WOMEN'S POLO

Revolutionary FR workwear designed for women's bodies. The QT15 polo is designed for fit and comfort, with FR compliance, of course. The 4-button placket allows you to button all the way up for maximum safety, or unbutton when you're out of the line of fire. Shirring at the back of this shirt, with a two-ply yoke creates a feminine silhouette, and the concealed rib knit cuffs stay in place all day long.



QT15KH

**IQ SERIES® COMFORT KNIT WOMEN'S POLO WITH
4-BUTTON PLACKET**   

QT15 - Women's (Reg) XS-2XL.
NFPA® 2112 Compliant

Fabric: Exclusively with Westex G2™ fabrics by Milliken®. Flame-resistant,
5.3 oz. (180 g/m²) 69% Cotton / 25% Polyester / 6% Polyoxadiazole

Protection: Arc Rating ATPV 8.2 calories/cm²

Colors: Charcoal (CH), Dark Blue (DB), Khaki (KH), Red (RD)

Imported of Fabric Made in U.S.A.



iQ SERIES® COMFORT WOVEN WOMEN'S SHIRT

The newest advance in women's FR workwear. Workwear that's actually designed for a woman's body. Made exclusively from Westex G2™ fabrics by Milliken®, this FR button-front shirt features woven mobility panels across the back and full underarm gussets for increased movement and comfort. Princess seaming gives this shirt a uniquely feminine fit and shape, with hidden pockets on each sleeve and exterior 2112 labels clearly visible.



QS31RD

iQ SERIES® COMFORT WOVEN WOMEN'S SHIRT

QS31 - Women's (Reg) XS-2XL.
NFPA® 2112 Compliant

Fabric: Exclusively with Westex G2™ fabrics by Milliken®. Flame-resistant, 5.7 oz. (190 g/m²) Twill, 88% Lyocell / 12% Polyester

Protection: Arc Rating ATPV 6.3 calories/cm²

Color: Red (RD)

Imported of Fabric Made in U.S.A.



iQ SERIES®

WOMEN'S ENDURANCE WORK PANT

NEW



QP11NV

Strides ahead of any other work pant in terms of toughness, comfort and fit. Contemporary styling with functionality. Best yet, the latest innovations in enhanced durability come standard, so you can wash and wear without worry or ever compromising your FR protection.

iQ SERIES® WOMEN'S ENDURANCE WORK PANT

QP11 - Women's (Reg) 0-24 Even.
NFPA® 2112 Compliant

Fabric: Exclusively with Westex G2™ fabrics by Milliken®. Flame-resistant, 9 oz. (305 g/m²) 65% Cotton / 35% Polyester

Protection: Arc Rating ATPV 10 calories/cm²

Color: Navy (NV)

Imported of Fabric Made in U.S.A.



IQ SERIES[®] **MEN'S FIT CHARTS**

MFC-03 — MEN'S MEASUREMENTS | QT10, QT12, QT20, QT22, QT30, QT32, QT34, QT40

Size	S	M	L	XL	2XL	3XL	4XL	5XL
Chest	35-38	38-41	41-45	45-49½	49½-54	54-58½	58½-63	63-67½

MFC-14 — MEN'S MEASUREMENTS XS-XL | QC12, QC20

Alpha Size	XS		S		M		L		XL	
Numeric Size	30	32	34	36	38	40	42	44	46	48
Chest Size	28½-30	30½-32	32½-34	34½-36	36½-38	38½-40	40½-42	42½-44	44½-46	46½-48
Waist Max	30½	32½	34½	36½	38½	40½	42½	44½	46½	48½

Short: 5'3" - 5'7" Regular: 5'7" - 5'11" Long: 5'11" - 6'3" XLong: 6'3" - 6'5"

MFC-14 — MEN'S MEASUREMENTS 2XL-5XL | QC12, QC20

Alpha Size	2XL		3XL		4XL		5XL	
Numeric Size	50	52	54	56	58	60	62	64
Chest Size	48½-50	50½-52	52½-54	54½-56	56½-58	58½-60	60½-62	62½-64
Waist Max	50½	52½	54½	56½	58½	60½	62½	64½

Short: 5'3" - 5'7" Regular: 5'7" - 5'11" Long: 5'11" - 6'3" XLong: 6'3" - 6'5"

PANT SIZE CHART K (SPECIFY WAIST & INSEAM) | QP10, QP14

WAIST	28	29	30	31	32	33	34	35	36	38	40
37 UNF	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲

WAIST	42	44	46	48	50	52	54	56
37 UNF	▲	▲	▲	▲	▲	▲	▲	▲



IQ SERIES®

MEN'S FIT CHARTS

MFC-77 — MEN'S MEASUREMENTS | QS20, QS30, QS40, QS42, QS50

Size	S	M	L	XL	2XL	3XL	4XL	5XL	6XL		
Neck	14 ⁷ / ₈ -15 ³ / ₄	15 ⁷ / ₈ -16 ³ / ₄	16 ⁷ / ₈ -17 ³ / ₄	17 ⁷ / ₈ -18 ³ / ₄	18 ⁷ / ₈ -19 ³ / ₄	19 ⁷ / ₈ -20 ³ / ₄	20 ⁷ / ₈ -21 ³ / ₄	21 ⁷ / ₈ -22 ³ / ₄	22 ⁷ / ₈ -23 ³ / ₄		
Chest	34 ¹ / ₂ -38	38 ¹ / ₂ -42	42 ¹ / ₂ -46	46 ¹ / ₂ -50	50 ¹ / ₂ -54	54 ¹ / ₂ -58	58 ¹ / ₂ -62	62 ¹ / ₂ -66	66 ¹ / ₂ -70		
Waist Max	35 ¹ / ₂	40	44 ¹ / ₂	49	53	57	61	65	69		
Sleeve Length	RG	34 ¹ / ₄	34 ³ / ₄	35 ¹ / ₄	35 ³ / ₄	36 ¹ / ₄	36 ³ / ₄	36 ¹ / ₄	36 ³ / ₄	36 ¹ / ₄	36 ³ / ₄
	LN	36 ¹ / ₄	36 ³ / ₄	36 ¹ / ₄	36 ³ / ₄	36 ¹ / ₄	36 ³ / ₄	36 ¹ / ₄	36 ³ / ₄	36 ¹ / ₄	36 ³ / ₄
	XLN	37 ³ / ₄	37 ³ / ₄	37 ³ / ₄	37 ³ / ₄	37 ³ / ₄	37 ³ / ₄	37 ³ / ₄	37 ³ / ₄	37 ³ / ₄	37 ³ / ₄
Back Length	RG	Regular Back Length									
	LN	Regular Back Length plus 1 ³ / ₈ "									
	XLN	Regular Back Length plus 4"									
	SS	Regular Back Length									
	SSL	Regular Back Length plus 1 ³ / ₈ "									

MFC-81 — MEN'S MEASUREMENTS XS-2XL | QC10

Alpha Size	XS		S		M		L		XL		2XL	
Numeric Size	30	32	34	36	38	40	42	44	46	48	50	52
Chest	28 ¹ / ₂ -30	30 ¹ / ₂ -32	32 ¹ / ₂ -34	34 ¹ / ₂ -36	36 ¹ / ₂ -38	38 ¹ / ₂ -40	40 ¹ / ₂ -42	42 ¹ / ₂ -44	44 ¹ / ₂ -46	46 ¹ / ₂ -48	48 ¹ / ₂ -50	50 ¹ / ₂ -52
Waist Max	30 ¹ / ₂	32 ¹ / ₂	34 ¹ / ₂	36 ¹ / ₂	38 ¹ / ₂	40 ¹ / ₂	42 ¹ / ₂	44 ¹ / ₂	46 ¹ / ₂	48 ¹ / ₂	50 ¹ / ₂	52 ¹ / ₂

Short: 5'3" - 5'7" Regular: 5'7" - 5'11" Long: 5'11" - 6'3" XLong: 6'3" - 6'5"

MFC-81 — MEN'S MEASUREMENTS 3XL-7XL | QC10

Alpha Size	3XL		4XL		5XL		6XL		7XL	
Numeric Size	54	56	58	60	62	64	66	68	70	72
Chest	52 ¹ / ₂ -54	54 ¹ / ₂ -56	56 ¹ / ₂ -58	58 ¹ / ₂ -60	60 ¹ / ₂ -62	62 ¹ / ₂ -64	64 ¹ / ₂ -66	66 ¹ / ₂ -68	68 ¹ / ₂ -70	70 ¹ / ₂ -72
Waist Max	54 ¹ / ₂	56 ¹ / ₂	58 ¹ / ₂	60 ¹ / ₂	62 ¹ / ₂	64 ¹ / ₂	66 ¹ / ₂	68 ¹ / ₂	70 ¹ / ₂	72 ¹ / ₂

Short: 5'3" - 5'7" Regular: 5'7" - 5'11" Long: 5'11" - 6'3" XLong: 6'3" - 6'5"



IQ SERIES® WOMEN'S FIT CHARTS

LFC-02 — WOMEN'S MEASUREMENTS XS-M | QP11, QS31, QS41, QT15, QT31

	XS			S		M	
Size	0	2	4	6	8	10	12
Bust	32-33	33-34	34-35	35-36	36-37	37-38	38-39½
Waist	25-26	26-27	27-28	28-29	29-30	30-31	31-32½
Hip	34½-35½	35½-36½	36½-37½	37½-38½	38½-39½	39½-40½	40½-41½

HEIGHT Petite: 4'11" - 5'3" Regular: 5'3½" - 5'7" Tall: 5'7½" - 5'11"

LFC-02 — WOMEN'S MEASUREMENTS L-3XL | QP11, QS31, QS41, QT11, QT15, QT31

	L		XL		2XL		3XL	
Size	14	16	18	20	22	24	26	28
Bust	39½-41	41-42½	42½-44½	44½-46½	46½-48½	48½-50½	50½-52½	52½-54½
Waist	32½-34	34-35½	35½-37½	37½-39½	39½-41½	41½-43½	43½-45½	45½-47½
Hip	42-43½	43½-45	45-47	47-49	49-51	51-53	53-55	55-57

HEIGHT Petite: 4'11" - 5'3" Regular: 5'3½" - 5'7" Tall: 5'7½" - 5'11"

ICON LEGEND



CATEGORY 1 PROTECTION



INDUSTRIAL LAUNDRY



CATEGORY 2 PROTECTION



LIGHT SOIL



NFPA® 2112 COMPLIANT



HOME WASH

For more detailed information regarding these icons, see the 2018 Bulwark® Flame-Resistant Apparel Catalog.

NOTE: Stock sizes may vary by color/item. Sizes are based on actual body measurements in inches. Styles and sizes are subject to change or withdraw without notice.



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