

Decorate it. Modify it. Customize it.



Your company's personal image

Through our Imagine It^{*} program we have taken the capability of creating customized uniform items and apparel to a new level. The possibilities are (almost) endless. This unique program allows you to select stock apparel from our many brands and modify or customize them to create unique uniforms that cater directly to your customer's needs.

No business tool impacts your company's image as powerfully as the right apparel, and Imagine It^{*} provides the tools to set you apart from the competition.

Decorate It. Modify It. Customize It.



EMBROIDERY ACTIVITY: EL - EMBROIDER LOGOS / EH - EMBROIDER BALL CAPS

Embroidery is one of the first enhancements most customers look at when considering decoration of VF Workwear apparel. A logo announces to the world who you represent, and a strong first impression can make a big difference in business. Imagine It can handle all aspects of your embroidery needs. We offer a wide selection of thread colors shown on pages 11 - 13. If you need your logo digitized, we can handle that as well.



How to Request a Custom Logo

- **Contact Customer Service** for additional information on submitting new logo image artwork. 1-800-733-5271
- Formats Acceptable formats for artwork of logo include: .TIF, .BMP, .JPG, or .EPS. Or, submit a previously digitized file (Tajima format preferred).
- **Color / Thread Limitations** Custom logos are limited to 9 colors.
- **Size** A typical left or right chest location is about 2 ½" x 3 ½". Small detail in a logo design may require resizing or an adjustment so that detail can be seen. See page 5 for size guidelines on garments and locations.
- **Timeline** If required, please allow up to 3 days to receive a sew-off of custom logos. Logos in excess of 20,000 stitches may require longer.

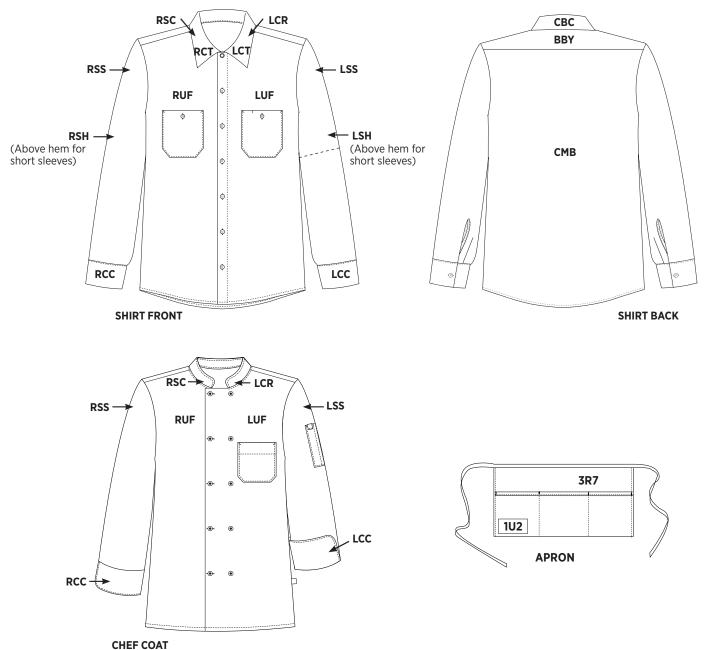
Using the Online Interface

We are happy to work with you to have your logos loaded into our system under your customer account number. This will allow your logos to populate within the Imagine It interface screen to be utilized for online customization. Ask your VF Customer Service Representative for more information.

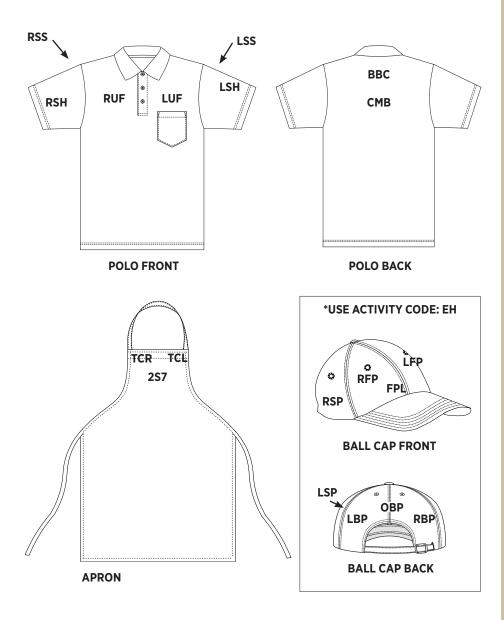


EMBROIDERY LOCATIONS

VF Workwear uses colorfast embroidery threads for all embroidery applications. These threads are also accepted by the industrial laundry industry. Using good laundry practices, as outlined in the "Red Kap Guide to Laundry Processing," will produce acceptable results with industrial processed garments. Because end use and processing requirements will vary, laundering a sample is recommended to determine the specific guidelines that work best in your situation.



CHER



Embroidery Guidelines and Success Tips

- Placement and size can differ based on the garment they will be sewn on. These pages show placements and size guidelines for various garment types.
- To determine the best size and placement for embroidery, photocopy the logo to the desired size, cut it out and place it on the garment in various locations until the best size and location is determined.
- If grommets, eyelets or badges will be going on the same side of a garment as embroidery, be sure to leave the appropriate space for the badge when specifying embroidery location.

Don't see your location listed? Contact Customer Service. We have over 300 different embroidery locations across all garments, and one that will work for you.

EMBROIDERY CODES WITH SIZE GUIDELINES

All sizes below listed as inches.

BBC - Back, 1" Below Collar	1x4
BBY - Back Yoke	1½ x 4
CBC - Center Back Collar	1x1
CMB - Center Middle Back	10 x 10
LCC - Left Cuff Centered	1x3
LCR - Left Collar at Side Centered	2x1
LCT - Left Collar Tip	1x2
LSH - Left Short Sleeve at Hem	4x4
LSS - Left Sleeve at Shoulder	4x4
LUF - Left Upper Front	4 x 4
RCC - Right Cuff Center	1x3
RCT - Right Collar Tip	1x2
RSC - Right Side Collar	1x1
RSH - Right Short Sleeve at Hem	4x4
RSS - Right Sleeve at Shoulder	4x4
RUF - Right Upper Front	4 x 4
TCR - Top Corner, Right	2x2
TCL - Top Corner, Left	2x2
1U2 - Centered on Right Pocket	2x2
2S7 - Middle Upper Front	3x3
3R7 - Left Upper Front - Apron	3 x 3

*EMBROIDERY CODES FOR BALL CAPS (EH)

Use activity code EH

* FPL - Front Panel, Cap	2¼ x 4
*LBP - Left Back Panel, Cap	1 x 1½
*LFP - Left Front Panel, Cap	1 x 1½
*LSP - Left Side Panel, Cap	1 x 1½
* OBP - Over Back Panel, Cap	1¼ x 4
* RBP - Right Back Panel, Cap	1x1
* RFP - Right Front Panel, Cap	1 x 1½
* RSP - Right Side Panel, Cap	1 x 1½



STOCK EMBLEMS ACTIVITY: AM

Whether adding an embroidered "name" emblem, or an American flag, or one of your own emblems we will attach them all with expertise. Emblems supplied by our customers are kept in a secured area and applied at the time of order allowing the customer flexibility to decorate their garments with a variety of emblem placements.



EM3323

American Flag with right star field and Gold Trim 3" x 1 ⁷/₈"



EMR037

American Flag with left star field and Gold Trim 3 1/2" x 2"

The US Department of Defense has this to say regarding the proper placement of the American Flag on uniforms.

"The regulation states that when authorized for application to the proper uniform the American flag patch is to be worn, right or left shoulder, so that "the star field faces forward, or to the flag's own right. When worn in this manner, the flag is facing to the observers right, and gives the effect of the flag flying in the breeze as the wearer moves forward. The appropriate replica for the right sleeve is identified as the "reverse side flag".

AMERICAN FLAG EMBLEMS

Lot #	Border	Star Field	Size
EHP016	White	Left	1 ¾" x 1"
EM2437	White	Left	3 ½" x 2"
EMR037	Gold	Left	3 ½" x 2"
EM3981	Gold	Left	3 ½" x 2 ½"
EMR1AF	Gold	Left	4" x 2 ½"
EM3461	White	Right	3 ½" x 2"
EM3323	Gold	Right	3" x 1 ⁷ /8"



EMBLEM ROIDERY ACTIVITY: EM - EMBROIDER & ATTACH **EE - EMBROIDER AND SELL LOOSE**

The same font selections and sizes shown on the following pages can also be applied to emblems. See page 9 for character limitations on emblems.

Small Emblem Shown Actual Size

Font Size: Shown Actual Size 5/8" 15 mm 7 characters per line





Large Emblem

Shown Actual Size

Font Size: Shown Actual Size 5/8" 15 mm 10 characters per line



White, White Trim Large: EMR2WW Small: EMR1WW



Grey, Black Trim Large: EMR2GN Small: EMR1GN



White, Red Trim Large: EMR2WR Small: EMR1WR



Light Green, Green Trim Large: EMR2GG Small: EMR1GG



White, Blue Trim Large: EMR2WB Small: EMR1WB



Tan, Black Trim Large: EMR2TB Small: EMR1TB



White, Navy Trim Large: EMR2WN Small: EMR1WN



Royal Blue. White Trim Small: EMF1RB



White, Black Trim Large: EMR2WK Small: EMR1WK



Navy, White Trim Large: EMR2NW



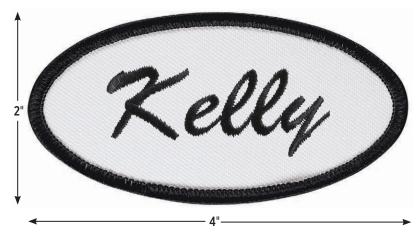
White, Yellow Trim Small: EMF1GW



Black, Black Large: EMR2BB Small: EMR1BA



White, Green Trim Small: EMF1GR



Oval Emblem Shown Actual Size Font Size: Shown Actual Size 5/8" 15 mm 7 characters per line

DIAMOND PLATE EMBLEMS (Small 1 ⁵/8" x 3 ⁵/8" / Large 4 ¹/2" x 2 ¹/2")

What could speak more directly to the automotive market than a diamond plate pattern? This design compliments any color shirt and is a winning combination with your name in the center.



Shown actual size (small)

Small: EM4002 Large: EM4108

Approximate Character Limits for Small and Large Name Emblems

	B08	B12	B15	B18	B25
Small Name Emblem	11	8	7	5	4
Large Name Emblem	14	10	9	7	5
	S08	S12	S15	S18	S25
Small Name Emblem	15	9	8	6	n/a
Large Name Emblem	20	12	11	8	5
	R08	R12	R15	R18	R25
Small Name Emblem	R08 11	R12 7	R15 6	R18 5	R25 3
Small Name Emblem Large Name Emblem					
	11	7	6	5	3
	11 15	7 10	6 8	5 6	3

Note: Lettering that drops below the horizon line cannot be completed for two line application on S25 and T25 lettering on the large emblem.





White, Black Trim EMO1WK White, Blue Trim EMO1WB



Grey, Charcoal Trim EMO1GC

STRIPED OPTIONS (Small 1 5/8" x 3 5/8" / Large 4 1⁄2" x 2 1⁄2")

For those of you who prefer to wear striped or checked work shirts, several of our most popular styles are available with a fabric matching emblem for an upgraded look. (Stripe placement on emblem may not match exactly to stripes on shirt).



Shown actual size (small)



For shirt SP10/20KB Large: EM4103



For shirt SP14/24EX Small: EM4000 Large: EM4106



For shirt SP10/20GI Small: EM4001 Large: EM4107



DIRECT EMBROIDERY ACTIVITY: ED

Four fonts are offered for direct embroidery, with several sizes in each (3/8"-1"). Embroider text directly on a garment, an emblem, or on a name strip. This option is most often used for names, titles, accredits, etc. and can be done easily without the need for digitization.

- Multiple lines of type, in the same or different sizes, can be added to a garment. To add more than one line, please contact a Customer Service Representative at 1.800.733.5271 to order this option.
- Please specify if all CAPS are required. Using all caps will reduce the number of characters per line. The character counts listed below are based on lower case.
- *Embroidery will be done in requested font/case/spelling.

BLOCK IMAGINE IT Imagine It



SP50LT

Michael

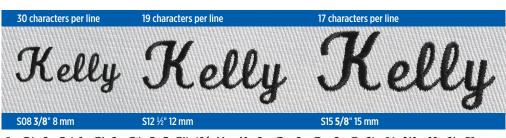
Team Leader

SP14RD

(3)

Aa,Bb,Cc,Dd,Ee,Ff,Gg,Hh,Ii,Jj,Kk,LI,Mm,Nn,Oo,Pp,Qq,Rr,Ss,Tt,Uu,Vv,Ww,Xx,Yy,Zz

ATHLETIC SWOOSH IMAGINE IT Imagine It



Aa.Bb.Cc.Dd.Ee.If.Gg.Hh.Ii.Jj.Kk.Ll.Mm.Nn.Oo.Pp.Qq.Rr.Ss.It.Uu.Vv.Ww.Xx.Yy.Zz

CENTURY MEDIUM IMAGINE IT Imagine It

BRUSH SCRIPT IMAGINE IT Imagine It



Aa, Bb, Cc, Dd, Ee, Ff, Gg, Hh, 9i, Jj, Kk, Ll, Mm, Nn, Oo, Pk, 2g, Rr, Ss, 7t, Uu, Vv, Ww, Xx, Hy, 3z

For information regarding availability of special characters, please contact a customer service representative.

All embroidery shown at actual size.

All fonts also available in 10mm (not shown). Call for more information.

• Include spaces and punctuation when counting characters per line.

• Collar tip and cuff embroidery locations require 8mm font and are limited to 3 characters.



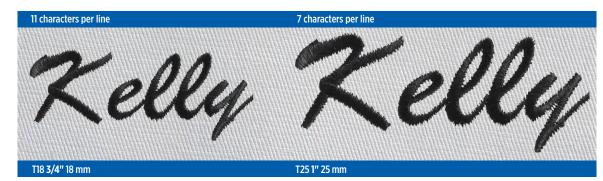
Aa,Bb,Cc,Dd,Ee,Ff,Gg,Hh,Ii,Jj,Kk,Ll,Mm,Nn,Oo,Pp,Qq,Rr,Ss,Tt,Uu,Vv,Ww,Xx,Yy,Zz



Aa, Bb, Cc, Dd, Ee, Ff, Gg, Hh, Ii, Jj, Kk, Ll, Mm, Nn, Oo, Pp, Qq, Rr, Ss, Tt, Uu, Vv, Ww, Xx, Yy, Xz



Aa,Bb,Cc,Dd,Ee,Ff,Gg,Hh,Ii,Jj,Kk,Ll,Mm,Nn,Oo,Pp,Qq,Rr,Ss,Tt,Uu,Vv,Ww,Xx,Yy,Zz



Aa. Bb. Cc. Dd. Ec. Ff. Gg. #4. 9i. Jj. Kk. Ll. Mm. Nn. Oo. Pp. 2g. Rr. Ss. 7t. Uu. Vu. Ww. Xx. 44. 33

For information regarding availability of special characters, please contact a customer service representative.

BLOCK IMAGINE IT Imagine It

CENTURY MEDIUM IMAGINE IT Imagine It

BRUSH SCRIPT IMAGINE 97 Imagine It

THREAD COLOR OPTIONS We will be happy to match your Pantone* supplied colors to American Efrid Signature thread. If a color cannot be matched we will contact you with alternative suggestions.

WH - White	3G - Glow	DF - Daffodil	SU - Sunburst	2N - Antique Gold	8V - Pumpkin II	RD - MI Artillery
50081	50350	50087	50533	50524	50737	50018
EE - Eggshell	VI - Visor Gold	8J - Goldenrod	YE - Yellow	R8 - Rattan	OP - Orange Poppy	WF - Wildfire
50463	50566	50364	50532	50402	50565	50562
XA - Ivory	8T - Gold	ST - Star Gold	LO - Toboggan	XC - Dark Khaki	8Q - Dk. Orange	MR - Garnet #2
50396	51354	50351	50751	50092	50730	50718
IV - Ivory	G5 - Gold #23	LG - Liberty Gold	BN - Rancho Brown	XD - Chocolate	5K - Paprika	RT - Russet
50780	50882	50026	50041	50411	50370	50115
XB - Champagne	8R - Khaki	GD - Royal Gold	PE - Penny	NU - Nutmeg	OR - Paprika #2	8E - Carolina Red
50054	50782	50019	50386	50635	50600	50147
9X - Seashell	LA - Lemonade	4T - Marigold	MT - Gold (Metallic)	XE - Light Cocoa	SR - Spanish Red	D2 - Cranberry Crush
50408	50023	50027	51000	50412	50020	50617
E6 - Off White	CN - Canary	MU - Mustard	9T - Copper	C6 - Brown	A8 - Terra Cotta	WN - Maroon
50091	50362	50383	50378	50414	50394	50465
MS - Silver	1Y - Moon Beam	NE - Nector	XX - Brass Gold	BY - Burly Brown	E7 - Candy Apple	NM - Intense Maroon
51001	50522	50360	50596	50577	50082	50627
EU - Ecru	9H - Sunflower	B7 - Butterscotch	8L - Gold	DB - Walnut	FX - Foxy Red	PK - Perisan Rose
50398	51533	50604	50555	50042	50141	50021
TP - Taupe Beige	FL - Fluorescent Yellow	9N - Butter	OD - Old Gold	RS - Rust	CR - Maraschino	RR - Radiant Red II
50039	50024	50521	50860	50377	50059	50810
8B - Beige	YL - Mimosa	9W - Marigold	8P - Honey Gold	P4 - Pumpkin	8D - Scarlet	PS - Passion
50008	50025	52416	50642	50367	50074	50261

THREAD COLOR OPTIONS CONTINUED...

BQ - Bisque	GA - Grey #1	XZ - Dover Grey	5J - Indian Sky	SL - Slate Blue	DR - Dark Royal Blue	TL - Hornets Teal
50155	50442	50451	50034	50181	50643	50028
ZP - Pink	GR - Heather Grey #2 50760	SV - Silvery Grey	H2 - Boo Boo Blue	XN - China Blue	BB - Blueberry #2	AV - Aqua Velva
50101		50448	51712	50194	50722	50628
LV - Cachet	NC - New Cinder	BA - Banner Grey	RY - Royal Blue	8N - Alexis Blue	5N - Lt. Navy	AZ - Azure
50048	50879	50447	50735	50638	50816	50017
3P - Plum	GY - Western Grey	XI - Silver Speed Grey	JB - Jay Blue	BE - Blue	NL - Lt. Navy	XO - Imperial Aqua
50263	50046	50689	50222	50223	50006	50581
9E - Plum	A3 - Twilight	LB - Ice Blue #2	8S - Blue	RL - Royal Blue	CD - Cadet Navy	XP - Isle Green
50540	50455	50719	50785	50088	50640	50551
PR - Dk Purple #2	LY - Lt. Grey	XJ - Sky Blue	P0 - Peacock	8Z - Bright Blue	D1 - Dark Navy	GG - Mint Tint
50756	50073	50055	50727	50058	50517	50013
A4 - Purple Shadow	WG - Whale Grey	XM - Vibrant Chicory	8F - Copen	EM - Empire Blue	VG - Very Dark Grey	A6 - Pistachio
50250	50490	50606	50221	50227	50647	50289
DP - Deep Purple	1W - Metal	MB - Blue 1	EB - Empire Blue	RB - Blue Bird	BL - Black	XQ - Pastoral Green
50768	50454	50031	50035	50032	50064	50313
XG - Easter Purple	XH - Pewter	XL - Oriental Blue	PC - Pacific Blue	C3 - Royal	TQ - Turquoise	F6 - Spruce
50654	50436	50220	50186	50190	50531	50296
8K - Purple Twist	LT - Wheat	BD - Blue Dawn	PB - Danish Teal	TR - True Royal	CA - Cool Aqua	8G - Erin Green
50548	50602	50569	50029	50539	50051	50299
PW - Port Wine 50246	SS - Sterling	XK - Blue Sky	1B - Blue Grey	9L - Salem Blue	AQ - Aqua	5M - Green Radiance
	50097	50090	50731	50204	50016	50806

THREAD COLOR OPTIONS CONTINUED...

GN - Bright Green Neon 50765	GS - Green Grass 50308	EV - Evergreen 50534
9U - Peapod 50312	XT - Green 50619	SG - Spruce #1 50014
8H - Crescent Moon 50331	8A - Brt. Evergreen 50005	SW - Swamp Gator 50660
S6 - Sage 50320	5L - Celtic Green 50664	2M - DH Green #2 50694
XS - Moss Green 50523	9V - Sage 51702	
BG - Bagby Green 50040	RG - Irish Green 50513	
OL - Olive Drab 50290	A1 - Scotty Green 50078	
4V - Olive Drab 51131	9G - Holly 51671	
8U - Bright Green 50738	SH - Shamrock 50595	
KG - Emerald #1 50012	SM - Spanish Manchu 50072	
K3 - Kelly Green 50303	DG - Forest Green 50015	

13



REFLECTIVE STRIPING

Enhanced visibility can be critical when working in high-traffic areas, on construction sites or around equipment operation. Adding reflective striping to your uniform can make a life-saving difference. Select from the many trim widths, colors and placements to make your enhancements have the highest impact. These distinctive stripings can be added to most garments. Flame-resistant striping is also available. The garments and striping you select should depend on the end use requirements.

With a few exceptions, stripes shown above the waist can be applied to a shirt, jacket or coverall. Stripes shown below the waist can apply to a pant, short, or coverall. The specific details of a garment, like the size of a pocket, the placement of closures, an emblem or an additional pocket, may dictate a slight change in the placement from what is shown in these images.

- Striping applied post-manufacturing will always go around a pocket or emblem. Pockets cannot be removed for reflective trim application.
- Stripes on a waistband will be moved up or down if the waistband has elastic sections.





REFLECTIVE STRIPING LOCATIONS

STRIPE CODES	LOCATION DESCRIPTION	FRONT	BACK
HUF	Horizontal Upper Front	•	
STS	Shoulder to Shoulder		•
HUB	Horizontal Upper Back		•
DHB	Double Horizontal Back		•
BSB	Both Sleeves Bicep	•	•
HUP	Horizontal Under Pockets	•	
LMB	Lower Mid Back		•
AAC	All Around Coverall	•	•
BSF	Both Sleeves Forearms	•	•
JWB	Jacket / Coverall Waistband	•	•
LSC	Long Sleeve Cuff	•	•
BLT	Both Legs Thigh	•	•
PLK	Pant Leg Knee	•	•
BLC	Both Legs Calf	•	•
PLC	Pant Leg Cuff	•	•







ANSI Compliant Striping

The stripe configurations shown here are not necessarily ANSI compliant. To provide guidance for the protection of all those exposed to the hazards of limited visibility, the American National Standards Institute, Inc. (ANSI), approved ANSI/ISEA 107-2015, the American National Standard for High-Visibility Safety Apparel. ANSI/ISEA 107-2015 establishes design, material, photometric and physical performance requirements, care labeling and marking rules for high visibility garments.

End users should conduct a hazard assessment in order to select garments with the proper type, class and design placement for their work environment. Please refer to ANSI/ISEA 107-2015 for further information.



REFLECTIVE STRIPING LOCATIONS

STRIPE CODES	LOCATION DESCRIPTION	FRONT	BACK
LST	Long Sleeve Shoulder to Cuff	•	•
FXB	Full X Back - OK with suspenders		•
UPV	Under Pocket to Waist	•	
OSW	Side Seam to Waist	•	•







REFLECTIVE STRIPING LOCATIONS

STRIPE CODES	LOCATION DESCRIPTION	FRONT	BACK
SUP	Around Waist and 2 pieces Over Shoulders	•	•
CBX	Center Back X-12" stripes		•
SST	Short Sleeve to Hem	•	•
AAS	All Around Shirt	•	•

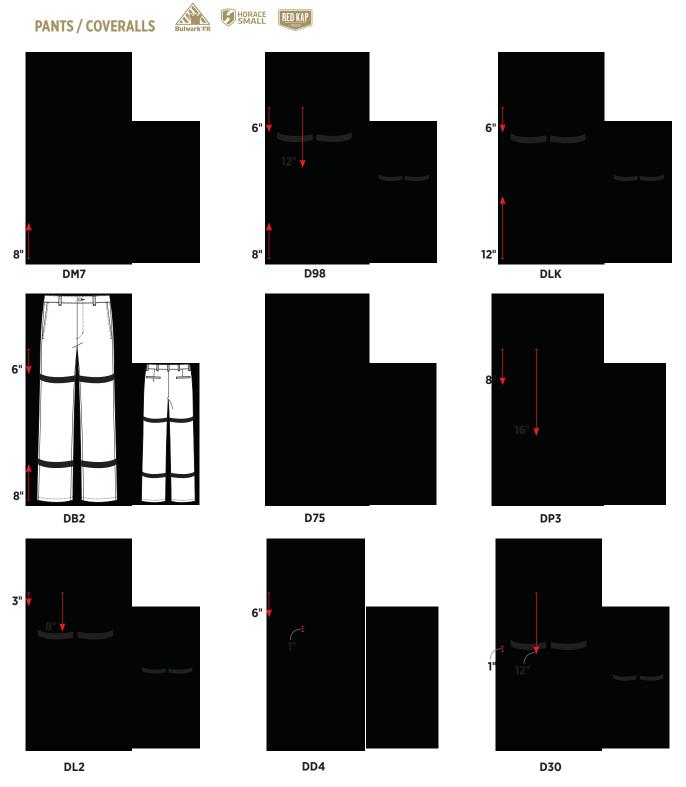


Reflective Striping Packages

Many package options already exist for various stripe configurations on shirts, jackets, coveralls, and pants. Contact a (CSR) Customer Service Representative for the stripe combination you are looking for, or peruse the next several pages for some of the most frequently purchased package configurations.

REFLECTIVE STRIPING PACKAGES

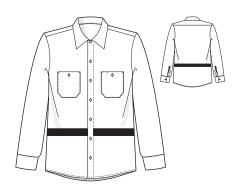
Many package options for reflective striping already exist for shirts, jackets, coveralls and pants. On the next several pages we're showing a collection of the most popular packages to help identify one that will work for you. As a package these applications will carry a lower overall price than the individual locations ordered together.



All illustrations are shown on generic garment images.

SHIRTS / COVERALLS / JACKETS

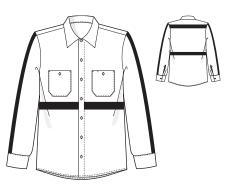




ASL



D13



D71



DB6

DB7



Inquire with your customer service representative if you need specific information or measurements on any of the packages shown. ANY changes to what is shown here will constitute a new package and a new price. SHIRTS / COVERALLS / JACKETS CONTINUED...







H

D93

DC7

DN3







DE2

DQ4

DU3



FOR

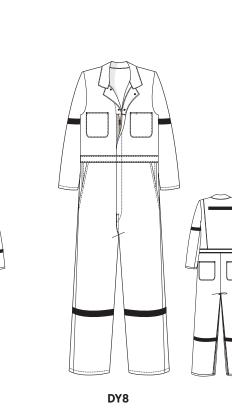


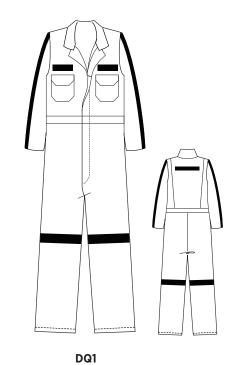
FXO

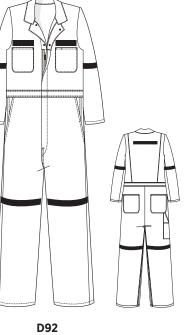
All illustrations are shown on generic garment images.

20

D36



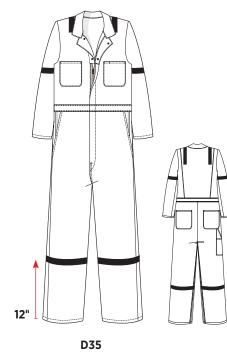


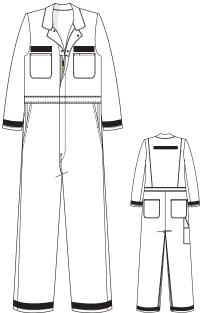


9" 🗸



LPF



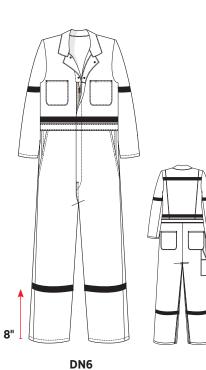


COVERALLS

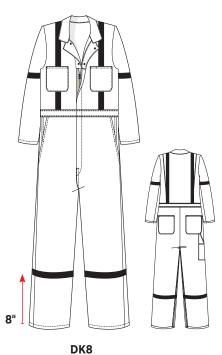
Bulward

RED KAP

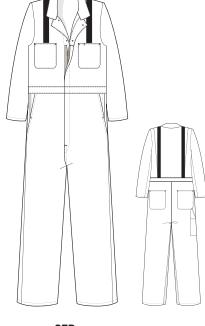




RED KAP



DC4



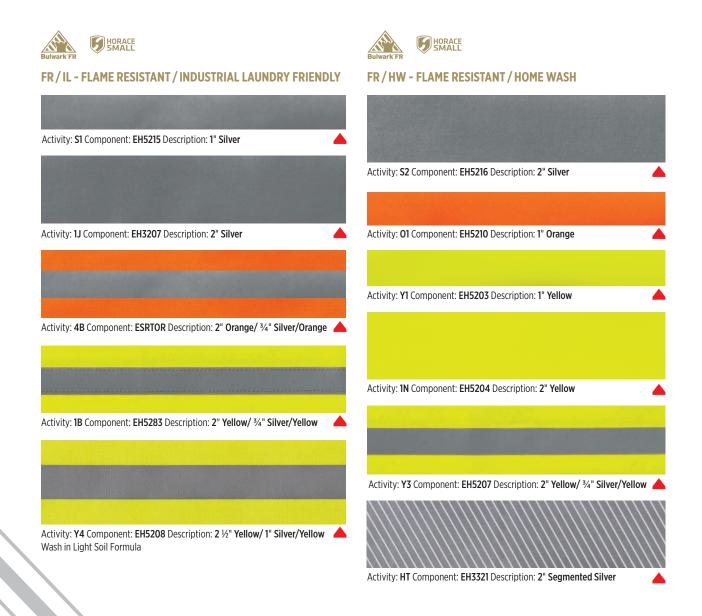
Additional packages

If you don't see what you are looking for on these pages, additional packages are available to view on-line. Go to vfimagewear.com and, after logging in, click on the "Reflective Striping" heading. Images will be located under three categories: tops, bottoms, and coveralls. The three-digit code shown with each drawing is the location code for ordering that configuration. Submit that along with the two-digit activity code, found on pages 22 and 23 and you're ready to order.

SFB

REFLECTIVE TRIM

There are several color options and widths of reflective trims that can be selected for attachment to your garments. Ours are divided into four categories: FR – Industrial Wash, FR – Home Wash, Industrial Wash, and Home Wash. Many stripe styles are available in one or more of these categories; however, prices will vary depending on the trim and locations selected. Please be sure to select the correct trim.



(NOT SHOWN ACTUAL SIZE)



Codes with red symbols indicate reflective trims are (FR) flame-resistant.





Activity: YV Component: EH5281 Description: 1 1/2" Yellow/ 1/2" Silver/Yellow

(NOT SHOWN ACTUAL SIZE)

RED KAP

EPAULETS AND POCKET FLAPS ACTIVITY: AE - ADD EPAULETS / FM_LRE - REPLACE EPAULETS

AF - ADD FLAPS / FM_LRF - REPLACE FLAPS

Epaulets and pocket flaps can quickly turn a generic garment into one that speaks directly to a specific job function. Whether using contrasting color combinations or matching trims these shirts can dress employees from security to parking attendants, bellmen and doormen.



Epaulets are attached at sleeve set seam and end 1" from the collar band.

Fabrics are 65/35 poplin and match the fabrics and colors of our SP14 industrial workshirt.

Epaulet Size Chart

FOR SHIRT SIZE	ORDER COMPONENT LOT NUMBER	2 DIGIT COLOR #	
S, M, L, XL	EERL	as indicated under images	
2XL, 3XL and up	EERT	as indicated under images	
For example: If you want red epaulets added to an XL shirt, order EERLRD.			

Epaulets are sold with matching plastic buttons.

HEX POCKET FLAPS

Available in two sizes.

Large Hex Pocket Flaps - 5 ³/₄" x 2 ¹/₄"

LOT #	2 DIGIT COLOR CODE	SHIRT TYPE
EFRU	CH (charcoal), RD (red)	Dress Shirts

Small Hex Pocket Flaps - 5 1/4" x 2 1/8"

LOT #	2 DIGIT COLOR CODE	SHIRT TYPE
EFRW	RD (red), NV (navy), BK (black)	Work Shirts



Black - BK (EFRW Only)



Red - RD (Both)



Navy - NV (EFRW Only)



EPAULETS AND POCKET FLAPS ACTIVITY: AE - ADD EPAULETS / FM_LRE - REPLACE EPAULETS AF - ADD FLAPS / FM_LRF - REPLACE FLAPS

Select from many color options to upgrade your shirts with contrasting pocket flaps and epaulets. Available in solid shades, these options can make your uniforms command attention and be noticed.

5

В

The shirt below shows other customized options that can be added to your shirt. Modify your garments to fit your specific needs.

R. SMITH



COLLAR EYELETS Code: EV_LRC



BADGE TAB - METAL EYELETS Code: BT + Location



UPGRADED EPAULET Code: FM_LRE



NAMEPLATE PATCH Code: 4D_RUF



UPGRADED POCKET FLAP Code: FM_LRF



PLAIN

١

Black EFBK21



PANT STRIPES AND HEMS

Get a leg up on the competition by adding a distinctive stripe to any pair of pants and attain uniform excellence when coordinating them with our distinctive selection of shirts and shirt trims. The 1" stripes shown here can stand on their own or be teamed with a second layer to create a piggyback stripe. Or, choose bias workwear stripes like the one shown on the brown pant, in ½" widths.

- A. 1" stripe with second layer Code: AS_OSW_+ components
- **B.** ³/₄" stripe Code: AS_OSW_+ component
- Code: 3B_OSW_+ component





WE'LL GO TO ANY LENGTH TO HELP YOU ACHIEVE THE LOOK YOU WANT

Whether it's capris or bermudas, straight lengths or cuffed hems, we'll customize your pants to fit your needs no matter what the climate or fashion demands.

Available hems: Pants will be hemmed to the desired inseam length with the designated hem for that pant. VF Workwear hem pricing rules apply. Other hem types are available for an additional charge. These must be ordered through a Customer Service Representative.

- A. 12" long Bermuda short | Code: HH_L12
- B. 15" long just below the knee | Code: HH_L15
- **C.** 23" Capri length 21" (short) and 25" (long) Code: HH_L23, HH_L21, HH_L25
- **D.** Full length standard hem up to 36" in length. No customization codes needed.
- E. Cuffed Dress Pant | Code: CP_ up to L33 ½". Cuff depth is 1 ¼"

ATTACH POCKETS



8 oz. Twill Fabric - Matching all same weight pant styles

LOT #	2 DIGIT COLOR CODE	FABRIC WEIGHT
EP8L	+ color code	8 oz. Pant



Example of a route pocket added to a pair of Charcoal pants. See additional color options to the right.



CUSTOMIZED PANT POCKETS

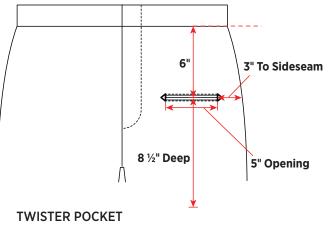
At Horace Small®, functionality can be built right in at the time you need it.

Custom pockets and placements are available to meet your specific needs. Consult with your Customer Service Representative to find out about your options, or select from the images below.

*GENERIC IMAGES DETAILS MAY VARY

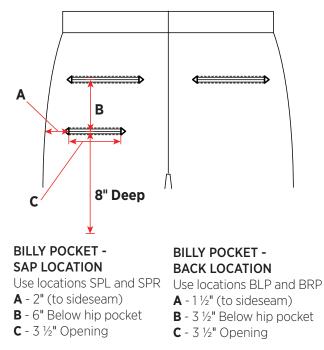
FRONT POCKETS

HORACE

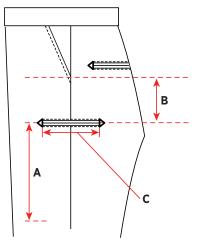


Use locations LPP and RPP

BACK POCKETS



SIDE SEAM POCKETS



BILLY POCKET - SIDE LOCATION (BILLY ON SIDE SEAM)

Use locations RLS and LLS

- **A** 8" Deep
- **B** 3 ¹/₂" Below front guarter top pocket
- C 3 1/2" Opening

ROUTE POCKET

(INTERNAL POCKET)

- Use locations RLS and LLS
- **A** 7 ¼" Deep
- **B** 3" Below front quarter top pocket
- C 6" Opening



TROUSER STRIPES

Add a distinctive stripe to any pair of trousers and attain uniform excellence when coordinating them with our selection of shirts and shirt trims. Choose from 3 widths of trims shown below for your specific uniform needs.





ADDITIONAL CUSTOMIZATION OPTIONS

There are many additional customization options and services that we offer our customers. Many of these are not shown on the previous pages and are listed here for your consideration. Your Customer Service Representative can supply you with additional information on any of these options.

ACTIVITY CODE	OPTION NAME
2C	Replace Buttons - Metal Options
21	Change Sleeve length
AA	Blank ID Label
AL	Add Sewn Label
AR	Add Buttons & Button hole
AV	Attach Hook and Loop
AW	Attach Radio Pocket
AZ	Attach Zipper - (Pants & Coverall Leg, Shirt Placket)
BT	Badge Tab
СР	Cuff Pants
CU	Attach Knit Cuffs
EV	Sewn Eyelets
IM	Attach ID Chip - (Customer Supplied)
КС	Replace Buttons - Plastic Options
KN	Remove Collar for a Banded Collar Look
LD	Cut & Hem Bottom of Garment
LT	Lintrak - Silicone Crease - (Horace Small Only)
MB	Make Button Holes various placements
PW	Add Covered Placket
RE	Remove Emblem/Label
RM	Remove Item (Buttons, Zippers, Epaulets)
SE	Reinforce Metal Button
SK	Silk-Screen Logo
SL	Silk-Screen Lettering
SP	Sew Locations Closed
ТМ	Apply Heat TR Logo/Emblem
ZM	Attach Maternity Knit Panel
ZZ	Attach Heatseal ID Label



BUTTONS ACTIVITY: KC - CHANGE OUT TO PLASTIC BUTTONS / **2C - CHANGE OUT TO UPGRADED METAL BUTTONS**

Looking for better closure? You're bound to get it when choosing from our distinctive collection of buttons. Add a touch of class to any uniform by exchanging existing buttons for upgraded metallic options in different finishes. Add color and zing to a chef's coat by replacing white buttons with color versions. A single upgrade like this will go a long way toward achieving a look that will have your employees proud to be in uniform.

As shown in the images here, consider customizing your garment by changing out **some** of the buttons where possible. One option is to upgrade buttons to gold or silver on the pocket flaps and epaulets of security shirts, allowing the front buttons to remain white. Changing buttons on a basic chef coat can take it from the kitchen to a presentation coat.





Public Safety Buttons Buttons are available in sizes shown.

Police Department

Sheriff's Department



EB0011 - 24L



EB0036 - 24L

EB0038 - 36L

Fire Department





EB0013 - 24L

BUTTONS

The metallic buttons available for upgrades to Workwear products are under each button. Select from colored plastics.

Metallic Buttons - Home Wash or Dry Clean Plastic Buttons - Industrial Laundry,

supplied buttons. Contact a CSR for





EB0010 - 24L

EB0012 - 24L

EB0009 - 24L EB4068 - 36L

EB0046 - 36L

MATERNITY PANT CUSTOMIZATION OPTION ACTIVITY CODE: ZM / LOCATION CODE: CMF



MADE FOR USE WITH: **RED KAP Dura-Kap® Women's Industrial Pant** Lot# PT21 - All Colors

HORACE SMALL Sentry Trouser for Women All Colors

Since most relevant features are cut away from the pant when the maternity version is created, it is recommended to use these basic pant Lot numbers for the most cost effective options. Other base lots can be used when necessary, and may need to be set up as we go.

MATERNITY PANEL:

FABRIC: 8.3 oz. Stretch Knit BLEND: 65% Rayon, 29% Nylon, 6% Spandex **CARE:** Home Wash **COLOR:** Black Only CLOSURE: 1/2" Comfort Elastic all around waist

FOR PANT SIZE	COMPONENT LOT NUMBER	PANEL COLOR
2,4,6	EMPS06	Black only
8,10,12	EMPM12	Black only
14,16	EMPL16	Black only
18,20,+	EMPX20	Black only

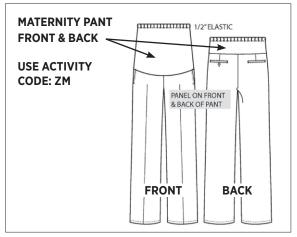
Price: \$25.00 USD / OTS: 12/01/2017

Changes/Upgrades from previous maternity panel:

- Panel is a two piece design that replaces front and back sections of the woven pant
- Two piece construction brings stretch and ease to the back, as there is no woven constructed waistband causing discomfort
- Front panel is longer, so it covers the belly and has enough fabric to expand as the pregnancy moves to full term
- Softer. 1/2" comfort elastic won't constrict or bind
- Heavier, softer, 4-way stretch fabric is comfortable and secure on the body while remaining breathable



(shown on PT21)



Illustrations are shown on generic garment images.

PULLING IT ALL TOGETHER DECORATIVE TRIMS

From ribbon to soutache or middy braid, there are many available options when it comes to customizing collars, cuffs, and shirt fronts. Just a touch of silver or an edge in red can make an image statement that's hard to forget. After all, isn't that the impression we're all trying to make? Shown here are a few of the many possibilities. Over the next several pages, we'll give you a great start to formulating your own ideas as to how you can take your image to another level! The images on the following pages were created to assist you in visualizing trim placements on a variety of garments. If you have any questions, call your Customer Service Representative at 1.800.733.5271, and they will assist you in placing an order. These images DO NOT show all available options and are not available on all products.







Above, Chef Coat shows: **Buttons:** KC_FB8 | **Pocket Trim:** KJ_PH1 | **Logo Embroidery:** EL_LUF

Left, Shirt & Jacket show: Chest Trim: 2F_HU2 | Long Sleeve Trim: 2M_2G3 | Logo Embroidery: EL_LUF Above Left, Apron shows: Logo Embroidery: EL_2S7

AUTOMOTIVE SHIRTS / JACKETS









NEW! HI-VIS REFLECTIVE SEGMENTED TRIMS

ACTIVITY CODE: 2S / LOCATION CODE: Various (see next page for details)



HI-VIS REFLECTIVE SEGMENTED TRIMS CONTINUED...

Decorate your uniforms by adding both color and reflectivity with one activity.



7/8" HI-VIS REFLECTIVE SEGMENTED TRIM



Black/Silver %" EH0580



Red/Silver 7/8" EH0581



Royal Blue/Silver ⁷/₈" **EH0582**



Charcoal/Silver 7/8" EH0583

TRIM SPECS:

BASE TRIM: 100% polyester grosgrain trim, 7/8"
REFLECTIVE TOP: 3M-5530 segmented
reflective trim, 9/16"
WASH: Industrial Laundry Friendly
MINIMUM ORDER QUANTITY: 1 pc.
CZ ACTIVITY CODE: 2S
LOCATION CODES: Starter group of locations available.
Others available upon request.

CHEF COATS

Beginning with a corporate color story, build your program by selecting from our assortment of fabric overlay options. One selection used strategically over several items can pull together the look you want, one employee at a time.

We've done our homework to determine which fabrics can be safely applied to others, to ensure against color bleed, crocking, or differential shrinkage. That said, trim and overlay options may change as you decorate different base garments.











CHEF COATS CONTINUED...

Combining fabric overlays with middy braids, bias, soutache or piping can take a chef coat from prep to executive with a few clicks and a little creativity. Use the images shown here to inspire your own color stories and designs.



TRIMS

The following five pages provide images of our trim selection by style and color. Information included with each section will guide you as to the potential uses and wash options.

PIPING

Piping (also called cordage) is a pre-made trim and is 100% Polyester. Piping is inserted inside a seam so that the "lip" is hidden and the rounded "cord" part of the trim is exposed. Because of the prep work, or deconstruction of the garment that is necessary to add piping, it is typically more expensive than some other customization options. It can be used on a variety of garments. If pricing is sensitive consider using soutache as an alternative.

Metallic Piping - Dry Clean Colored Piping - Home Wash or Dry Clean

("CORDED" PORTION IS 1/8" WIDE)



Black 1/8" EHP062



Red 1/8" EHP066

RIBBONS REDKAP

Our ribbons are 100% Polyester and can be used in a variety of applications. Ribbon colors cannot be changed. Garments customized with ribbon can be dry cleaned, home washed, and light soil washed.



Black/White Check 1/2" EHP051

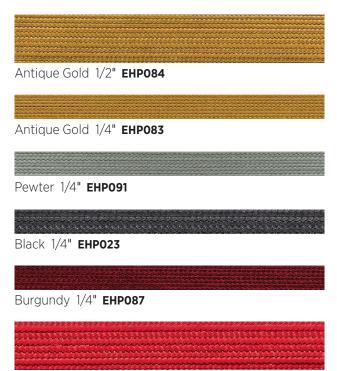
PATTERNED FUSED TRIM



Diamond Plate 3/4" EHP304

Our 100% Polyester middy braid trim comes in two standard widths, 1/4" and 1/2" to allow for the best customization options.

Metallic Middy Braid - Home Wash or Dry Clean Colored Middy Braid - Industrial Laundry, Home Wash or Dry Clean



Red 1/2" EHP034

Red 1/4" EHP024

Royal Blue 1/4" EHP025



Gold 1/2" EHP036 Hand Wash or Dry Clean Only

SOUTACHE REDKAP

Our soutache braid is 100% Polyester and can be used on many different garments. It can be used instead of piping without needing to break open a seam or can be used as an accent to work with a fabric overlay.

Metallic Soutache - Dry Clean Colored Soutache - Home Wash or Dry Clean

Suggested Placements:

Add to the edge of an overlay or stripe on the collar and/or cuff, or to the edge of a collar/front instead of piping.



KNIT TRIM RED KAP

Our knit trim is 100% Polyester and can be washed in a light soil industrial environment. Because it is a knit, it is more flexible and can maneuver around corners on collars and cuffs. Garments customized with knit trim can be industrial laundered, home washed or dry cleaned.

Suggested Placements:

Cuffs, collars and/or fronts of culinary items or aprons, or other industrial launderable service apparel items, such as lab coats or counter coats.



Black 1/2" EHP040



Red 1/2" EHPO41



Kelly Green 1/2" EHP043

1" STRIPES SHORACE

The stripes shown here are straight cut and 1" in width. They are 100% Polyester with a fused backing in order to maintain their shape and eliminate shrinkage.

These stripes can also be used for embroidering a name. This application is home wash and industrial laundry friendly and provides an alternative to name embroidery on an emblem.

Suggested Placements:

Any pant or short side seam. As a name strip for embroidery purposes, placement is usually left or right upper front.

1" PANT STRIPE COLORS



Brown 1" ESOIBR

Khaki 1" ESOIST

Royal Blue 1" ESO1RB

RED KAP

COVERED PLACKET COLORS -IL FRIENDLY WORK SHIRT FABRICS

Work Shirt - Navy E83702

Work Shirt - Red E83728



Work Shirt - Chocolate E83725

Work Shirt - Black E83703

RED KAP

EJ5911

EJ5918

EJ5922

1" 2 COLOR STRIPES -IL FRIENDLY WORK SHIRT FABRICS





1"- Grey/Green EJ5921

1" - Red / Silver EJ5088

1" - Grey /Charcoal

6.0 OZ. PLAIN WEAVE POPLIN

The four fabrics below are excellent options for overlays that will be industrial laundered. The additional polyester will provide better color retention.

Suggested Placements:

For use on chef coats, butcher coats and lab coats being washed in an industrial laundry application.



6.0 oz Poplin - Royal Blue E82216



FABRIC OVERLAYS & BIAS TRIMS

Color swatches below represent many of the fabrics used for customization overlays and bias trims. Overlays and bias trims should match the fabric content of the garment being customized when possible. Washing instructions will not change when a garment is customized with the same fabrics or trims in different colors.

Suggested Placements:

Numerous stand-alone options including collars and cuffs in various locations, as well as on fly front plackets, shoulders and pockets. Bias trims can also complement collar and cuff overlays.

65P/35C WORK SHIRT FABRICS/ BIAS TRIM

WS Poplin - Navy Bias J86064 | Fabric E86064

WS Poplin - Black

Bias J86066 | Fabric E86066

WS Poplin - Spruce Green Bias J86075 | Fabric E86075

WS Poplin - Choc. Brown Bias J86067 | Fabric E86067

WS Poplin - Burgundy Bias J83714 | Fabric E83714

3/4" FABRIC/BIAS TRIM



4.25 oz. Ripstop - Fused Gold Bias EJ6001

WS Poplin - Red

Bias J86073 | Fabric E86073

WS Poplin - Tan

WS Poplin - Tan Bias J83723 | Fabric E86089

WS Poplin - Light Grey Bias J86062

WS Poplin - Yellow Bias J83726



Decorate it. Modify it. Customize it.

Contact a VF Workwear Customer Service Representative at: 1.800.733.5271

For an online catalog, visit: www.vfimagewear.com, and click on the "Imagine It" link toward the bottom of the page.